

Center Pins FFBR / FBSR

for face drivers FFBR / FBSR with fixed center pin

For maximum stability and run-out requirements the center pins are produced with narrow tolerances and are fixed safely via set screw and plane surface inside the face driver.

Due to the accurate assembly between center pin and head of face driver we ensure highly accurate replacement.

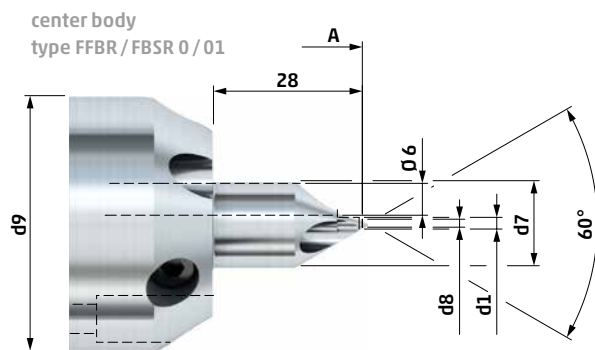
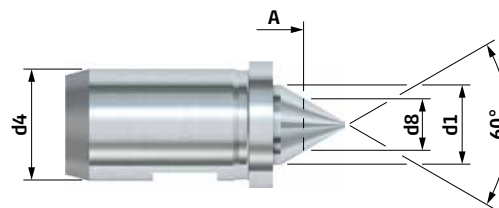
For a large batch of hardened workpieces we recommend the construction comprising carbide insert. Center heads of type 0 / 01 consist of 60°-taper tip that are carbide coated.

Type FFBR / FBSR · tool steel or carbide

Technical data – type FFBR / FBSR · tool steel or carbide



with carbide insert



A overhang dimension of face driver to centre d8 (see page 54 - 55)

for type FFBR / FBSR	d1	d4	center Ø	d7	d8	d9	TYPE	
							TOOL STEEL	CARBIDE
							cat. no.	cat. no.
0	3	-	1 - 3	18	1.5	48	734 15	734 31
01	5	-	1 - 5	18	3	48	734 16	734 32
11	7.8	6	2 - 6.5	-	4.25	-	734 11	734 33
1	9.8	8	4 - 8.5	-	6.25	-	734 02	734 34
2	10	14	4 - 9	-	6.5	-	734 03	734 35
3	12	18	6 - 11	-	8.5	-	734 04	734 36
4	16	20	10 - 15	-	12.5	-	734 05	734 38

Further center pins for other center holes upon request.

Center Pins FFB / FFBH

for face drivers FFB / FFBH with fixed center pin

For maximum stability and run-out requirements the center pins are produced with narrow tolerances and are fixed safely via set screw and plane surface inside the face driver.

Due to the accurate assembly between center pin and head of face driver we ensure highly accurate replacement.

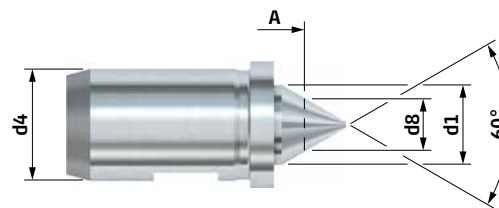
For a large batch of hardened workpieces we recommend the construction comprising carbide insert. Center heads of type 0 / 01 consist of 60°-taper tip that are carbide coated.

Type FFB / FFBH · tool steel or carbide

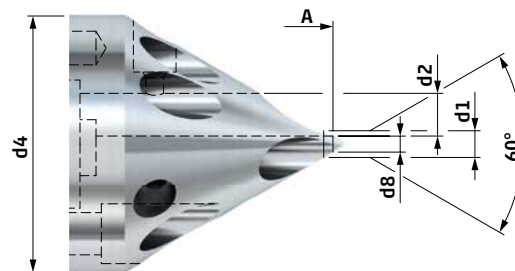
Technical data – type FFB / FFBH · tool steel or carbide



with carbide insert



center body type FSB / SB 01 / 0



A overhang dimension of face driver to centre d8 (see page 59 - 60)

TYPE TOOL STEEL

TYPE CARBIDE

for type FFB / FFBH	d1	d2	d4	center Ø	d8	cat. no.
01	5	6	48	1 - 5	3.5	734 01
0	3	8	48	1 - 3	3	734 101
11	7.8	-	6	2 - 6.5	4.25	734 11
1	9.8	-	8	4 - 8.5	6.25	734 02
2	10	-	14	4 - 9	6.5	734 03
3	12	-	18	6 - 11	8.5	734 04
35	10	-	14	4 - 9	6.5	734 12
4	16	-	20	10 - 15	12.5	734 05
45	16	-	28	10 - 15	12.5	734 06
5	16	-	35	10 - 15	12.5	734 07
55	16	-	35	10 - 15	12.5	734 08
6	16	-	35	10 - 15	12.5	734 09

cat. no.
734 43
734 44
734 33
734 34
734 35
734 36
734 37
734 38
734 39
73440
734 41
734 42

Further center pins for other center holes upon request. (see page 30)