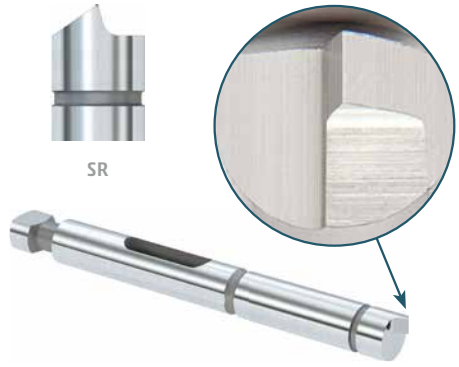
Drive Pins FFBR / FBSR · Chisel SR · Diamond

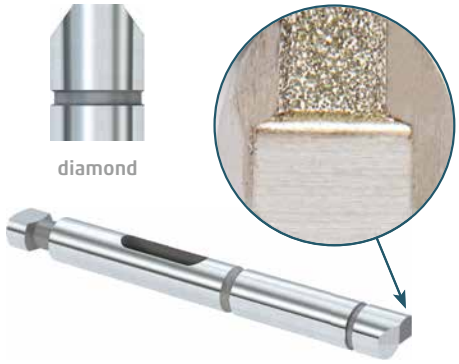
for torque transmission onto the workpiece by grinding soft and hardened workpieces

For soft workpieces we apply drive pins made of hardened HSS comprising a chisel. They are characterized by high wear-resistance as well as maximum torque transmission.

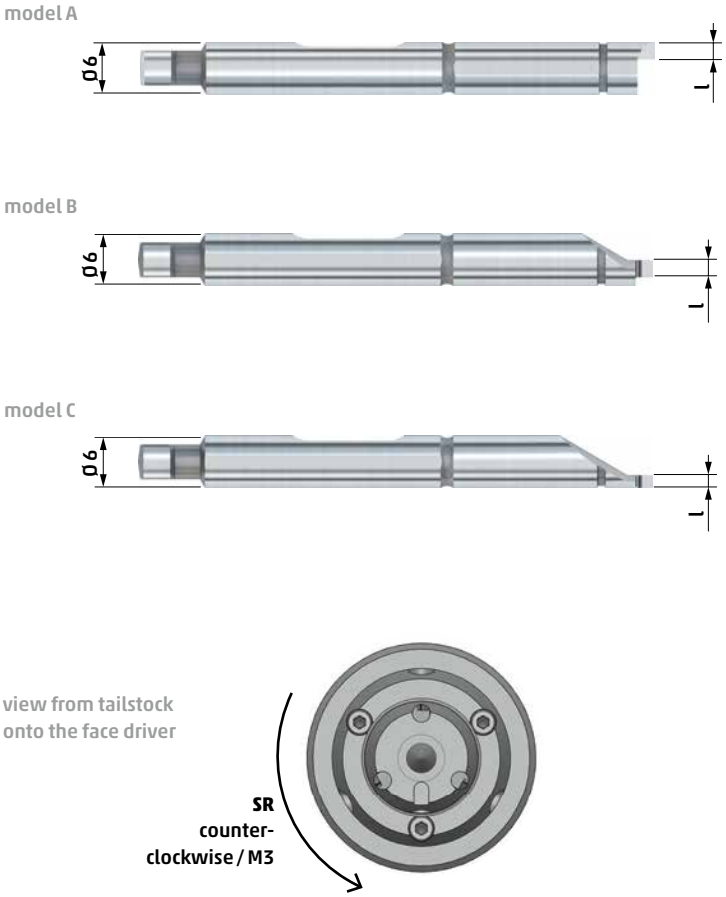
For hardened workpieces we apply drive pins that are diamond coated. They are characterized by a high friction-coefficient.

Type FFBR / FBSR · chisel SR · diamond





Technical data – type FFBR / FBSR · chisel SR · diamond



TYPE CHISEL SR

for type	for clamping	model	l	cat. no.
FFBR FBSR	D1	C	1.5	**736 651**
FFBR FBSR	D2	B	2	**736 652**
FFBR FBSR	D3	A	2	**736 653**

TYPE DIAMOND COATING

l	cat. no.
1.5	**736 654**
3	**736 655**
3	**736 656**

- Clamping diameter D1, D2, D3 see pages 54 - 55.
- Further clamping Ø of drive pins upon request.

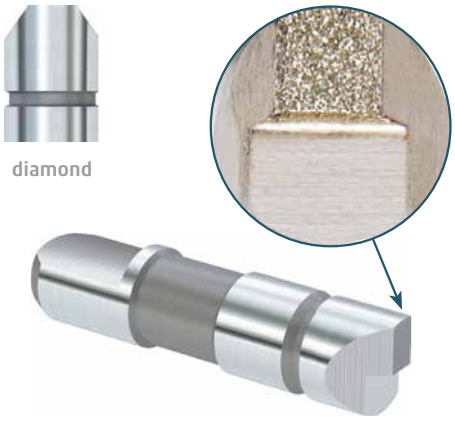
Drive Pins FFB / FFBH · Chisel SR · Diamond

for torque transmission onto the workpiece when grinding soft and hardened workpieces

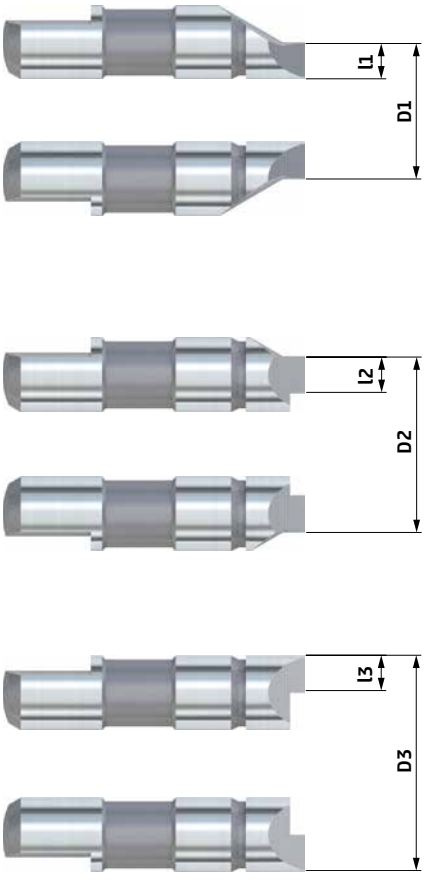
Drive pins made of hardened HSS with chisel are used **for grinding soft workpieces**. These are characterized by a high resistance to wear and tear and a maximum torque transmission.

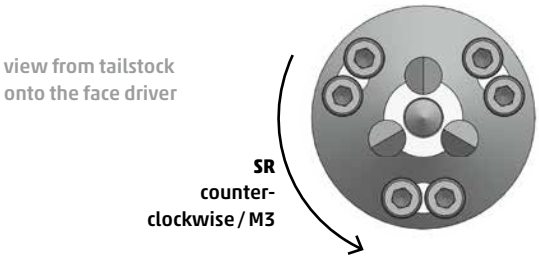
Diamond coated drive pins are applied **for grinding hardened workpieces**. These are characterized by a high resistance to wear and tear, a maximum of torque transmission and by a high friction-coefficient.

Type FFB / FFBH · chisel SR · diamond



Technical data – type FFB / FFBH · chisel SR · diamond





TYPE CHISEL SR

for type FFB / FFBH	d	clamping Ø D1	clamping Ø D2	clamping Ø D3	chisel length l1	chisel length l2	chisel length l3	cat. no.
	6	8			1.5			**736 600**
01	6		11			2		**736 601**
	6			17			2	**736 602**
	8	6			1.5			**736 603**
0	8		11			2		**736 604**
	8			19			2	**736 605**
	6	11			1.5			**736 606**
11	6		14			2		**736 607**
	6			20			2	**736 608**
	8	13			1.5			**736 609**
1	8		18			2		**736 610**
	8			26			2	**736 611**
	10	26			3			**736 612**
2	10		31			3		**736 613**
	10			36			3	**736 614**
	10	34			3			**736 615**
3	10		39			3		**736 616**
	10			44			3	**736 617**
	15	29			3			**736 618**
35	15		39			3		**736 619**
	15			49			3	**736 620**
	15	39			3			**736 621**
4	15		49			3		**736 622**
	15			59			3	**736 623**
	15	49			3			**736 624**
45	15		59			3		**736 625**
	15			69			3	**736 626**
	20	69			4			**736 627**
5	20		84			4		**736 628**
	20			99			4	**736 629**
	20	110			4			**736 630**
55	20		125			4		**736 631**
	20			140			4	**736 632**
	20	140			4			**736 633**
6	20		155			4		**736 634**
	20			170			4	**736 635**

TYPE DIAMOND COATING

chisel length l1	chisel length l2	chisel length l3	cat. no.
1.5			**736 300**
	3		**736 301**
		3	**736 302**
1.5			**736 303**
	4		**736 304**
		4	**736 305**
1.5			**736 306**
	3		**736 307**
		3	**736 308**
1.5			**736 309**
	4		**736 310**
		4	**736 311**
5			**736 312**
	5		**736 313**
		5	**736 314**
5			**736 315**
	5		**736 316**
		5	**736 317**
5			**736 318**
	5		**736 319**
		5	**736 320**
5			**736 321**
	5		**736 322**
		5	**736 323**
5			**736 324**
	5		**736 325**
		5	**736 326**
5			**736 327**
	7.5		**736 328**
		7.5	**736 329**
5			**736 330**
	7.5		**736 331**
		7.5	**736 332**
5			**736 333**
	7.5		**736 334**
		7.5	**736 335**

■ Further clamping Ø of drive pins upon request.